

Date: Wednesday, 6/28/2006 4:17:50 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HARNESS ASSEMBLY  
 Job Number : 27744  
 Estimate Number : 11380  
 P.O. Number : N/A Part Number : D3215043  
 This Issue : 6/28/2006 S.O. No. : N/A Drawing Number : D3215 REV C  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : C  
 Previous Run : 25462 Material : N/A  
 Due Date : 7/22/2006 Qty: 8 Um: Each  
 Written By : See Comment Below  
 Checked & Approved By : JA 06 06 09  
 Comment : Est. A 03.10.28 New Issue KJ/RF

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



## Comment: PURCHASING

Issue P/O: 1577 to Tulmar Safety Systems

D3215-043 as per Dwg D3215

Ship to Tulmar Certificate of Conformity is required

C206129104 (8)

2.0 D32153 Webbing Tidy



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Webbing Tidy

Qty Part Number Description Batch

2 D3215-3 Webbing Tidy

9X B25880/7XB27744 27744

3.0 D32161 Fitting



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Fitting

Qty Part Number Description Batch

2 D3216-1 Fitting

B25881

4.0 D32163 Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Fitting

Qty Part Number Description Batch

1 D3216-3 Fitting

B27759

C207114104 (8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/07/2024

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Wednesday, 6/28/2006 4:17:50 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 27744

Part Number: D3215043

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

06/17/21

(8)

6.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

06/22/06 (8)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST92

m.f. 06/07/24

(8)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/07/26

Job Completion



06.07.25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

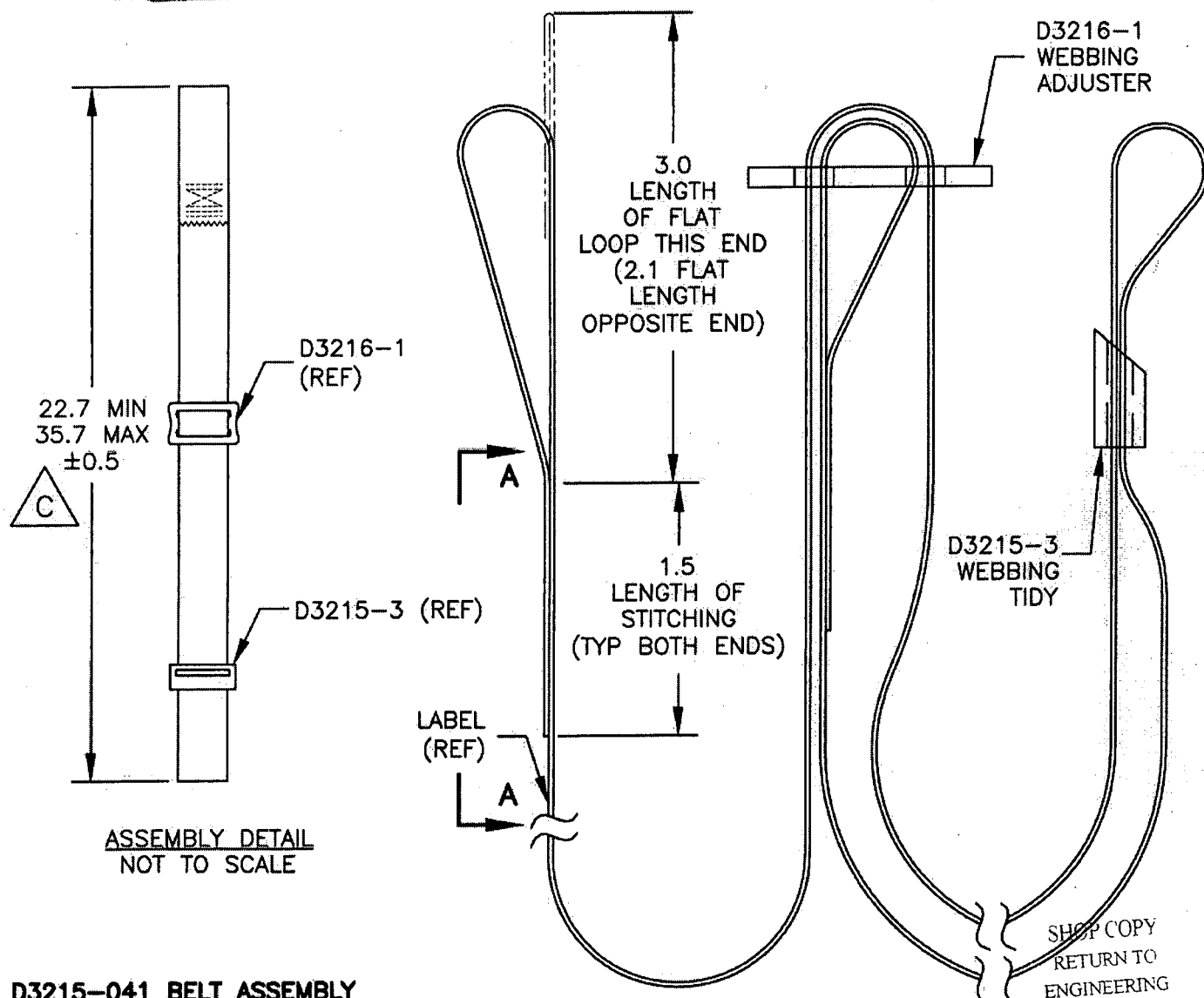
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN	<i>P</i>	DRAWN BY	<i>P</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>#</i>	APPROVED	<i>#</i>	DRAWING NO. D3215 REV. C SHEET 1 OF 3
DATE	04.03.05	TITLE	BELT ASSEMBLY	SCALE NTS
A	03.09.19	NEW ISSUE		
B	04.01.12	AS MANUFACTURED; ADD TOLERANCE		
C	04.03.05	REDUCE LENGTH; CLARIFY STITCHING		

RELEASED  
04.03.08



#### D3215-041 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472  
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED  
TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)  
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD  
LABEL = TYVEK

2) ALL DIMENSIONS ARE IN INCHES

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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WORK ORDER  
NO. 27744

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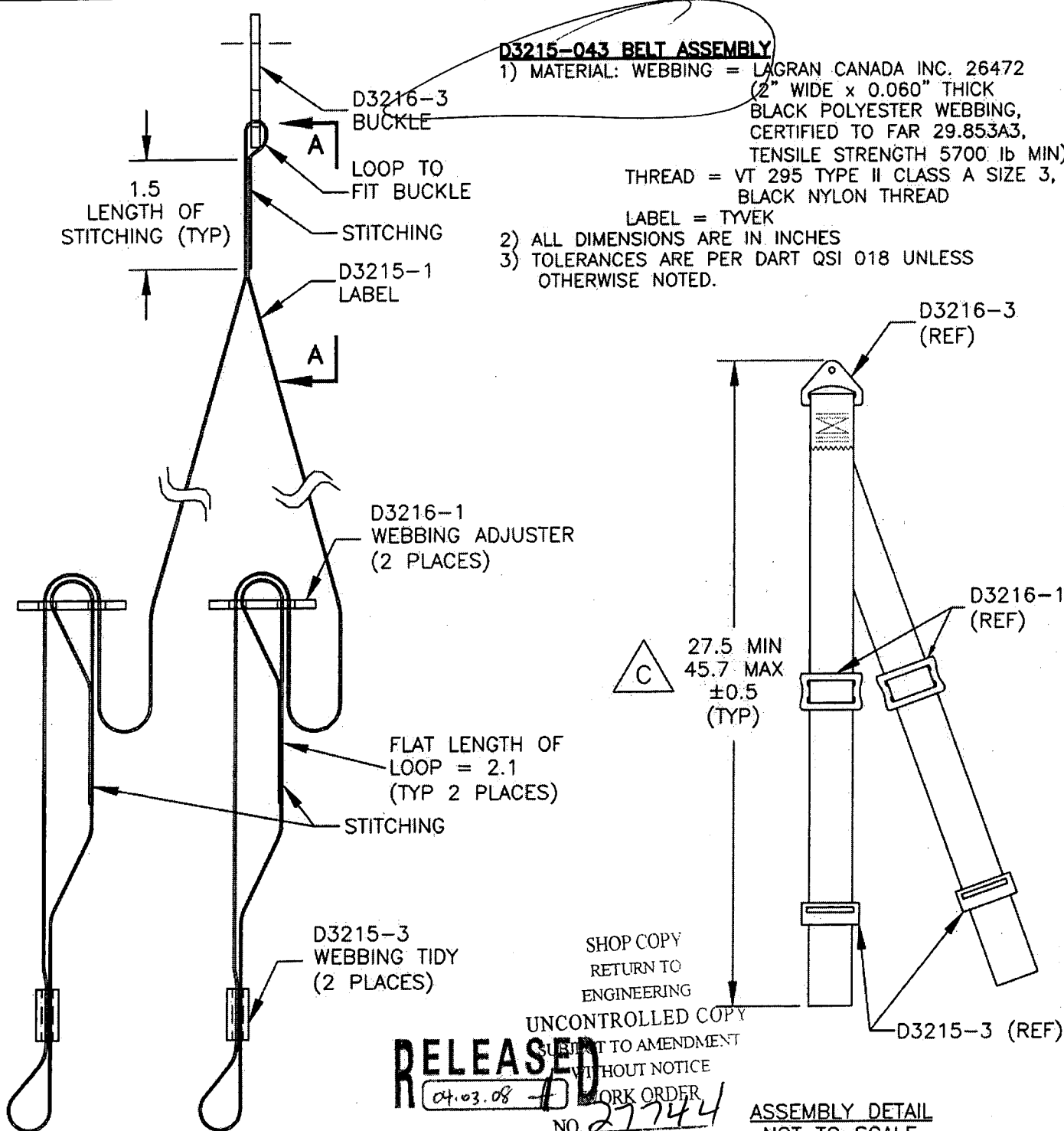
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CHECKED	APPROVED	DRAWING NO. D3215	REV. C SHEET 2 OF 3
DATE 04.03.05		TITLE BELT ASSEMBLY	SCALE NTS

### D3215-043 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472  
(2" WIDE x 0.060" THICK  
BLACK POLYESTER WEBBING,  
CERTIFIED TO FAR 29.853A3,  
TENSILE STRENGTH 5700 lb MIN)  
THREAD = VT 295 TYPE II CLASS A SIZE 3,  
BLACK NYLON THREAD  
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED.



RELEASED

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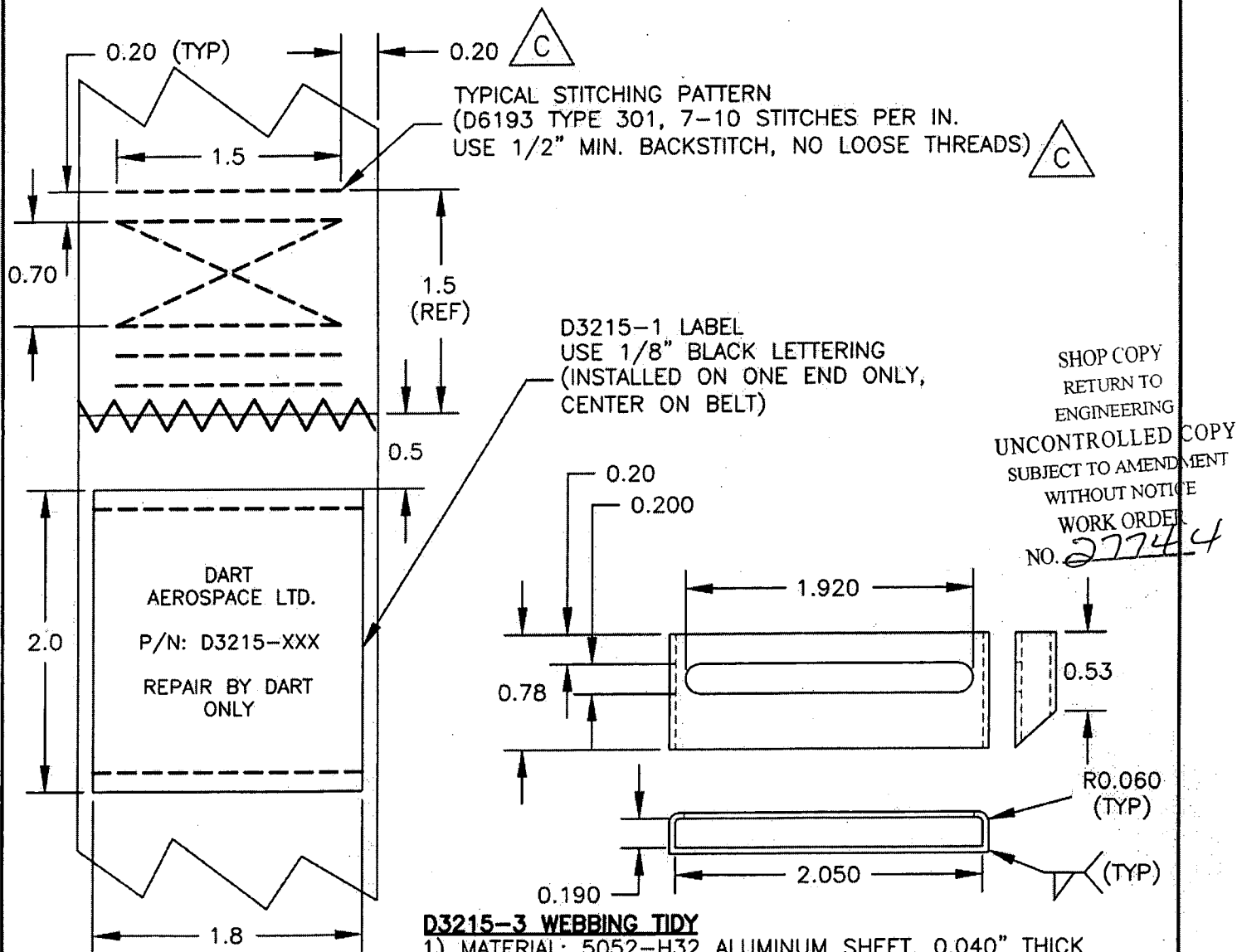
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CHECKED <i>CP</i>	APPROVED <i>CP</i>	DRAWING NO. D3215	REV. C SHEET 3 OF 3
DATE 04.03.05		TITLE HARNESS ASSEMBLY	SCALE 1:1

### VIEW A-A

XXX = 041 FOR D3215-041  
XXX = 043 FOR D3215-043



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WORK ORDER  
NO. 27744

RELEASED  
04.03.08

### D3215-3 WEBBING TIDY

- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040" THICK  
(REF DART SPEC. M5052H32S.040)
- 2) WELD PER DART QSI 004
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER  
DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE  
NOTED

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# PACKING SLIP

# TULMAR

**Tulmar Safety Systems Inc.**

1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
www.tulmar.com  
email: info@tulmar.com

Packing Slip No.

**23002**

Ship Date

21-Jul-06

Bill No:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada  
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.	Customer PO Number	Ship Via	PPD/COL	Release Note No.
17889	4-Jul-06	CDART100	Barney Bangs	PO00001577	Pick-Up		R92-23002
Item No.	Description	Qty	UOM	Qty Shipped/Returned	Qty Backordered		

337

elt Ass'y, 1/2" wide, Black Webbing  
rawing No: D3215-041

36

EA

36

ot No: BATCH0000000015 Qty: 36

338

elt Ass'y, 1/2" wide, black Webbing  
rawing No: D3215-043

8

EA

8

ot No: BATCH0000000010 Qty: 8

8

64/7/21

*W. Selman*



# RELEASE NOTE

# TULMAR

**Tulmar Safety Systems Inc.**

1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
www.tulmar.com  
email: info@tulmar.com

Release Note No.

**R92-23002**

Ship Date

21-Jul-06

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada  
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
17889	4-Jul-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
PO00001577	Pick-Up	23002	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

8937  
Belt Ass'y, /2" wide, Black Webbing  
Drawing No: D3215-041

36 EA 36

Lot No: BATCH0000000015 Qty: 36

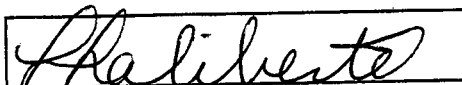
8938  
Belt Ass'y, /2" wide, black Webbing  
Drawing No: D3215-043

8 EA 8

Lot No: BATCH0000000010 Qty: 8

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request



Authorized Inspector

21-Jul-06

Date